

TECHNICAL DATA SHEET

EFIRON[®] LP-1000

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A. MATERIAL DESCRIPTION

EFIRON[®] LP-1000 is Primary coating for Glass Optical fiber. EFIRON[®] LP-1000 has suitable glass transition temperature, rapid cure property, low micro bending loss, non-water delamination, low odor, low volatilization, high oxidative and hydrolytic (moisture) stability which are required by optical fiber industry application.

1. CURING CONDITION

EFIRON[®] LP-1000 has fast cure speed so it can be applied to 3,000 m/min line. The minimum UV dose for complete cure is about 0.2~0.4 J/cm² (UV-A range) under the nitrogen environment.

2. STORAGE

EFIRON[®] LP-1000 can be polymerized under improper storage conditions. Store materials away from direct sunlight and presence of oxidizing agents and free radicals. Storage temperature range is between 10 °C to 30 °C.

3. PRECAUTION

EFIRON[®] LP-1000 cause skin and eye irritation after contact. Therefore, avoid direct contact with these materials. If contact occurs, immediately rinse affected areas copiously with water.

4. NOTES

The information contained herein is believed to be reliable but is not to be taken as representation, warranty or guarantee and customers are urged to make their own tests.

B. MATERIAL PROPERTIES

1. Liquid Coating

Viscosity	at 25 °C	3800 cPs
	at 35 °C	1900 cPs
Density	at 23 °C	1.05 g·cm ⁻³
Refractive Index	at 25°C	1.483
Surface Tension	at 25°C	32 dynes·cm ⁻¹

2. Cured Coating

Test at <1% R.H

Glass Transition Temperature	
at Tan_delta Max	-32.7 °C

Test at 23°C, 50% R.H

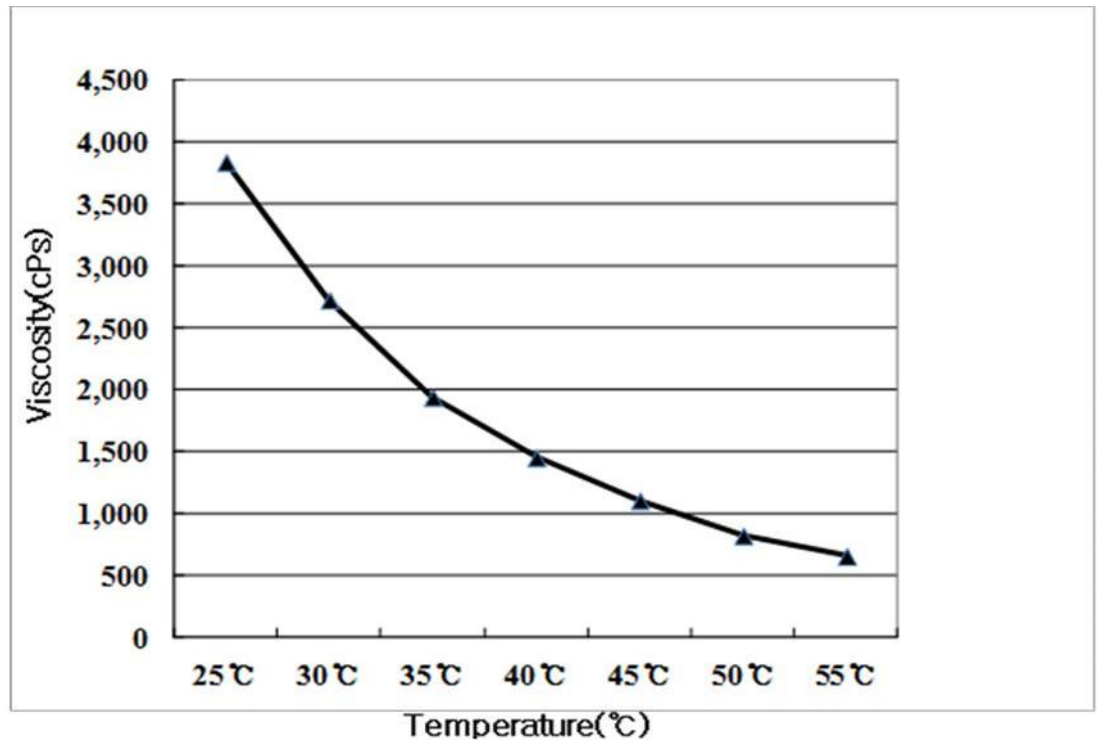
UV Dose at 95% of Ultimate Secant Modulus	0.35 J·cm ⁻²
Secant Modulus at 2.5% Strain	0.4~0.7 MPa
Tensile Strength	0.4~0.7 MPa
Elongation	80~200 %
Refractive Index	1.482~1.484
Adhesion to Glass, per 25mm	
50% R.H	>2 N
95% R.H	1.77 N

* Film preparation in Test A of EFIRON® test methods :

100 μm film thickness, D-bulb, 1.0 J/cm² (UV-A Range: 315–400nm) with Nitrogen Box.

C. GRAPH & TABLE RELATED DATA

1. VISCOSITY PROFILE



3. CURE ENERGY

