

# TECHNICAL DATA SHEET

EFIRON<sup>®</sup> Polymer Clad  
Series

**HDC-363**



FOSPIA CO., LTD

53, Jiwon-ro, Danwon-gu, Ansan-si, Gyeonggi-do, Korea  
Tel) +82-31-365-3680 Fax) +82-31-365-3681  
<http://www.fospia.com>

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## **A. MATERIAL DESCRIPTION**

EFIRON<sup>®</sup> HDC-363 coating is a radiation-curable acrylate useful for polymer cladding making processes. EFIRON<sup>®</sup> HDC-363 coating has suitable glass transition temperature, rapid cure property, non-yellowing, thermal resistance, high oxidative and hydrolytic (moisture) stability, which are required by optical fiber industry applications.

### **1. CURING CONDITION**

Minimum UV dose of EFIRON<sup>®</sup> HDC-363 for complete cure is 1000 mJ/cm<sup>2</sup> under a nitrogen environment. However, the minimum dosage is heavily dependent upon the thickness of the PC layer.

### **2. STORAGE**

EFIRON<sup>®</sup> HDC-363 polymer cladding coating can polymerize under improper storage conditions. Store materials away from direct sunlight and presence of oxidizing agents and free radicals. Storage temperature range is between 10°C to 30°C.

### **3. PRECAUTION**

EFIRON<sup>®</sup> HDC-363 polymer cladding coating materials can cause skin and eye irritation after contact. Therefore, avoid direct contact with these materials. If contact occurs, immediately rinse affected areas copiously with water.

### **4. NOTES**

The information contained herein is believed to be reliable but is not to be taken as representation, warranty or guarantee and customers are urged to make their own tests.

## **B. MATERIAL PROPERTIES**

### **1. LIQUID**

Viscosity	at 25 °C	4,500 cPs
Density	at 20 °C	1.52 g·cm <sup>-3</sup>
Refractive Index	at 25°C, 589 nm	1.357

### **2. CURED**

Refractive Index at 852 nm	1.363
Glass Transition Temperature	
At Tan_delta Max	In testing
Secant Modulus	
At 2.5% Strain	9 MPa
Tensile Strength at Break	6 MPa
Elongation at Break	80 %
Glass Adhesion	2.0 N/25mm

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